

5/46

DART AEROSPACE LTD	Work Order:	24545
Description: Latch plate	Part Number:	D2621
Drawing: D2621 Rev.B	Qty:	30 37


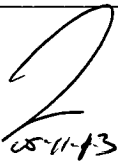

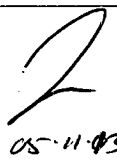
Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	JA	05.10.13	30
2	METAL	Material: 5052-H32 or 6061-T6 or 2024-T3 0.040" thick Blank size: 4.000" x 2.130" Batch M 4845	EN	05/11/13	40 312
3	CNC MILLING	Machine as per folio D2621	EN	05/11/13	37
4	QC	Inspect Level 2	EN	05/11/13	37
5	QC	Inspect Level 8	JL	05/11/13	37
6	METAL	Deburr	FF	05.11.15	37
7	QC	Inspect Level 5	J	05/11/16	37
8	FINISHING	Chemical conversion coat per QSI 005 4.1	SAB	05/11/19	37
9	FINISHING	Powder coat black sandtex (4.3.5.7) per QSI 005 4.3	ML	05 11 30	37
10	QC	Inspect Level 3	CL	05/12/01	37
11	STORES	Identify and stock	Locys	05/12/11	37
12	EXPEDITING	Close W/O Cost / part: 5.05 05/12/05			37


Rev	Date	Change	Revised By	Approved
A	97.01.07			JB
B	00.06.26	Re-format	EC	
C	02.02.28	Added inspection level 8 and level 5	SM	

RELEASED

02/02/28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05/11/13	3	3 parts scrap. Parts Bent while machin.		Scrap destroy and replace.	En 05/11/13	 05-11-13		 05-11-13

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA:  Date: 05/12/03

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____


DART AEROSPACE LTD		Work Order:	24545
Description: Latch Plate		Part Number:	D2621
Inspection Dwg: D2621 Rev: B			Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

[illegible]

Measured by:	EN	Audited by:	MS	Prototype Approval:	N/A
Date:	05/11/23	Date:	05/11/23	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.06.15	New Issue	KJ/JLM	

H:\FORMS\Quality Assurance\approved QA\FAI revD

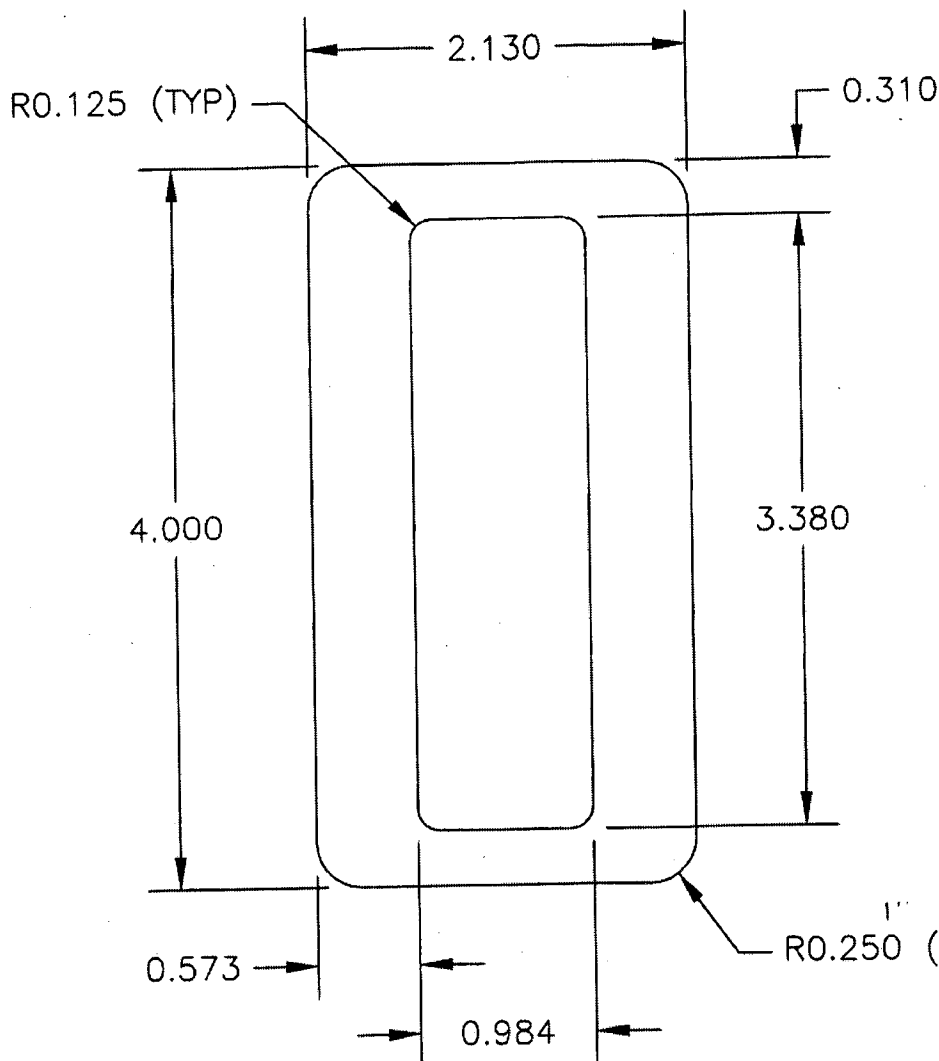
RELEASED

11/01-02-17



DESIGN BW	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2621	REV. B SHEET 1 OF 1
DATE 00.06.01		TITLE LATCH PLATE	SCALE 1:1
A	96.08.15	NEW ISSUE	
B	00.06.01	ADDED FINISH; R0.125 WAS R0.118	

RELEASED
00.06.05



SHOP COPY
RETURN TO
ENGINEERING

IF COPY
NOT

24545

MATERIAL: 5052-H32 (QQ-A-250/8) OR 6061-T6 (QQ-A-250/11) OR 2024-T3
(QQ-A-250/4) 0.040 THICK
FINISH: CHEMICAL CONVERSION COAT PER DART 005 4.1
POWDER COAT BLACK SANDTEX (REF. 4.3.5.7) PER DART QSI 4.3
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Oct 13, 2005
10:00 am

Work Order No : 0024545
Project Name : D2621
Project For : WK546
Work Order Type : Main
Main WO Number :
House Part Number : D2621
Description : Latch Plate
Manufactured : Yes
Amount Req'd : 30
Amount Done : 0
Start Date : 10-12-05
Est Finish Date : 11-15-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00